

parts list

(1) Top rail



(1) Left end post



(1) Right end post



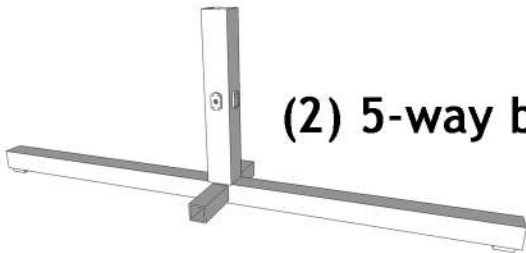
(1) Bottom rail



(2) 5-way base leg

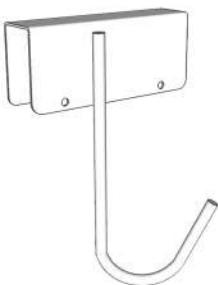


(2) 5-way base



Hardware:

(8) BSU hook



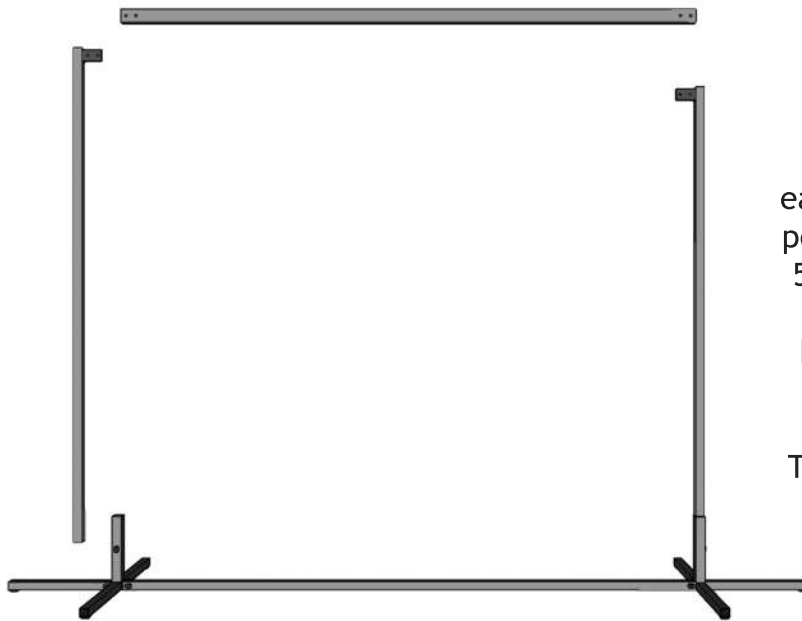
(16) 5/16" x 1/2" bolt

(4) 5/16" washer

(16) 1/4" x 1 3/4" bolts

(16) 1/4" nylon stop nut

Locate the bottom rail, 5-way bases and the 5-way base legs. Slide the legs over the ears on the 5 way bases as shown and secure tighten using 5/16" x 1/2" bolts. Next slide the 5-way base subassemblies remaining exposed ears into the bottom rail and loosely secure with 5/16" x 1/2" bolts.



Next locate the left and right end posts and slide them into the down tubes on the base subassemblies. Then locate the top rail, slide each end of the top rail onto the ears of the end posts securing them with 5/16" x 1/2" bolts and 5/16" washers. **ONLY FINGER TIGHTEN.** Now go back and tightly secure the end posts in the base assemblies using 5/16" x 1/2" bolts, and then go back and tighten all the bolts on the structure securely. The final step is to put the provided plugs in all the exposed ends of the tube steel.

Now that your structure is complete locate the BSU hooks. Slide the c-channel of the hooks over the top rail, using 1/4" x 1 3/4" bolts and 1/4" nylon stop nuts:

- If you want the hooks to be able to slide secure loosely.
- If you want the hooks stationary secure tightly. To space have the end slides edge 1" from the bolts at either end, and leave about 4 1/2" between the edges of two adjoining slides.

