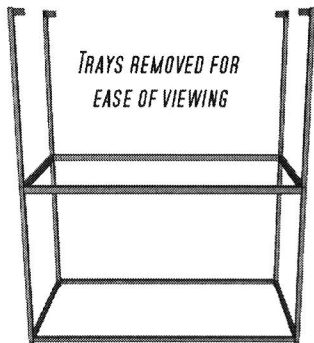


WDD - 3RD TIER ASSEMBLY INSTRUCTIONS

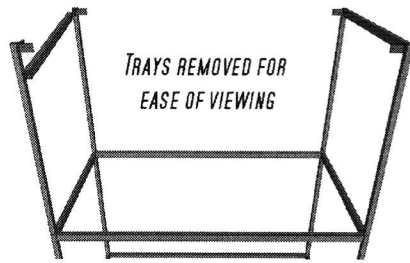
3T1.

Do steps 1 -11 of the WDD assembly instructions, **BUT DO NOT PUT IN BLACK PLUGS YET.** You should be left with a finished 2 tier WDD rack (shown in either the diagram associated with step 9 or 11).



3T2.

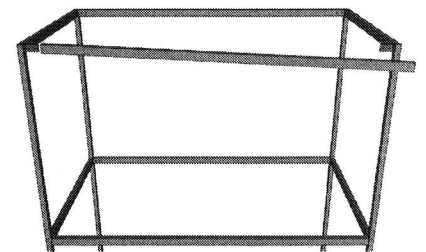
Locate the 3rd tier corner posts. Insert the end of the 3rd tier corner posts into the ends of the cornerposts on the starter section you just built (shown in the diagram to the left).



3T3.

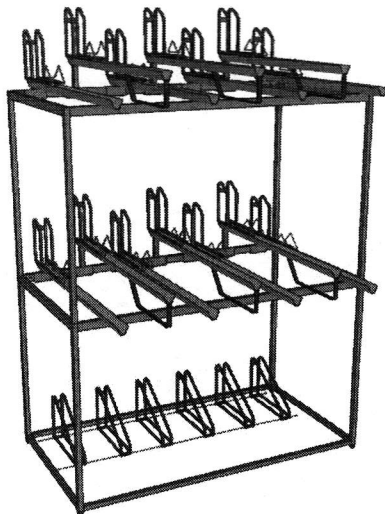
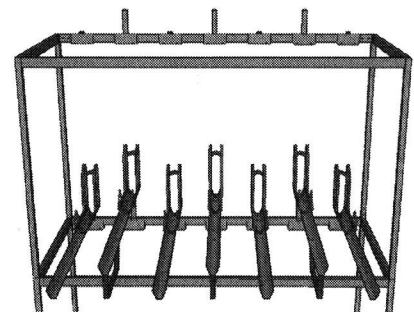
Locate the remaining top crossbars. Slide the end of one the crossbars over the ear on one of the 3rd tier corner posts. Repeat on opposite end (shown in the diagram to the left). Secure using 5/16" x 1/2" bolts and 5/16" washers.

Locate the top rails and repeat this process with them. This may take more force to accomplish than the crossbars (shown in the diagram to the right).



3T4.

Repeat steps 6 through 9 of the WDD assembly instructions, adding the slides (see diagram) and trays to your 3rd tier section.



3T6.

Finally, go back and add black plugs (supplied) to the exposed ends of the tube steel to give your rack a finished look.

Your rack should now look like one of the diagrams to the right or the left, depending on model.

