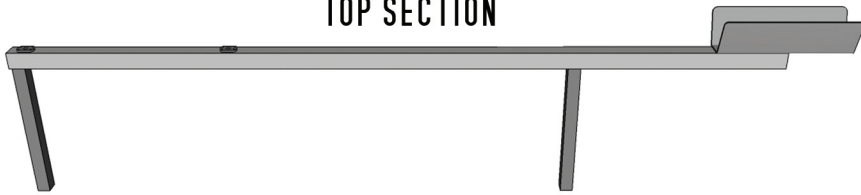


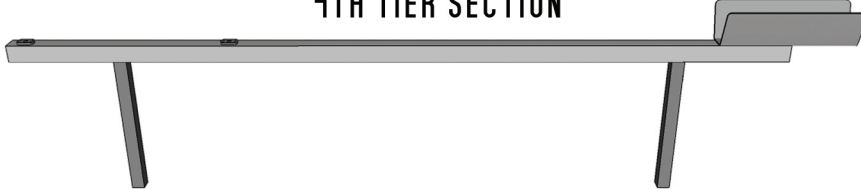
# SINGLE HL7.2 WITH CASTERS - PARTS LIST

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TOP SECTION



4TH TIER SECTION



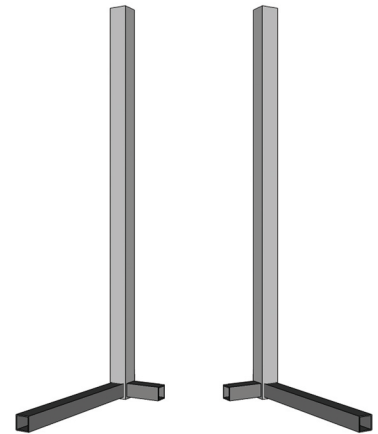
FRONT FLOOR SECTION



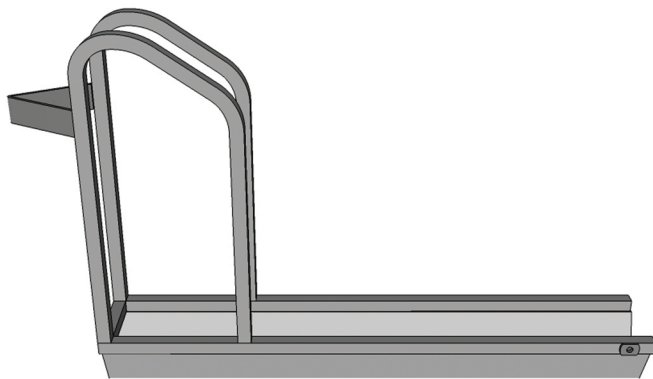
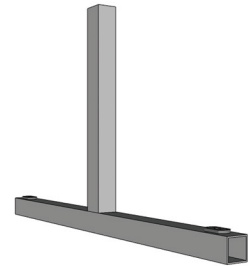
32" CASTER BAR



SINGLE LEGS



CENTER LEGS



STANCHION

## HARDWARE

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20 - 5/16" x 1/2" BOLTS

10 - 5/16" WASHERS

4 - 3/8" PLAIN NUTS

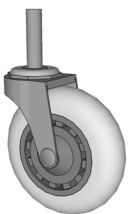
4 - 3/8" LOCK WASHERS

3 - 1/4" x 3/8" SET SCREWS

6 - 1" BLACK PLUGS

6 - 1/2" BLACK PLUGS

1 - RUDY RACK STICKER

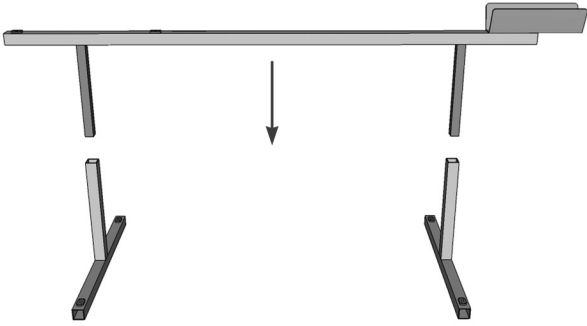


CASTER



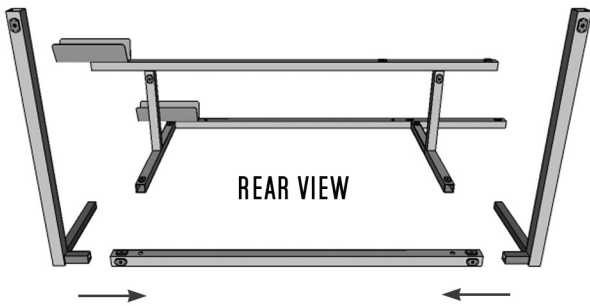
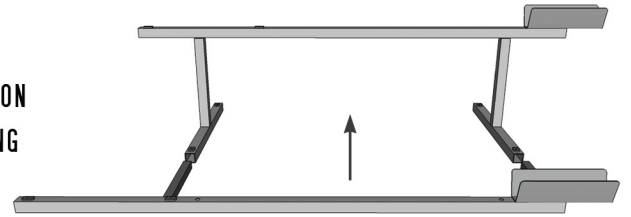
TIRE CATCH

# SINGLE HL7.2 WITH CASTERS - ASSEMBLY INSTRUCTIONS



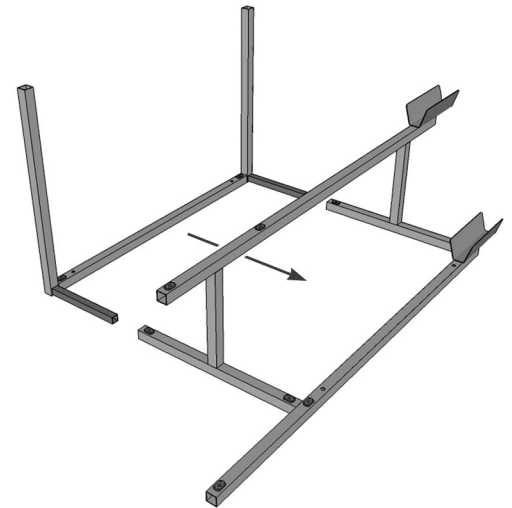
1.  
LOCATE THE (2) CENTER LEGS AND THE 4TH TIER SECTION. SLIDE THE EARS ON THE 4TH TIER SECTION INTO THE CENTER LEGS AS SHOWN IN THE DIAGRAM TO THE LEFT. SECURE USING 5/16" x 1/2" BOLTS.

2.  
LOCATE THE FRONT FLOOR SECTION. SLIDE THE EARS ON THE FRONT FLOOR SECTION INTO THE CENTER LEGS, AS SHOWN IN THE DIAGRAM TO THE RIGHT. SECURE USING 5/16" x 1/2" BOLTS.

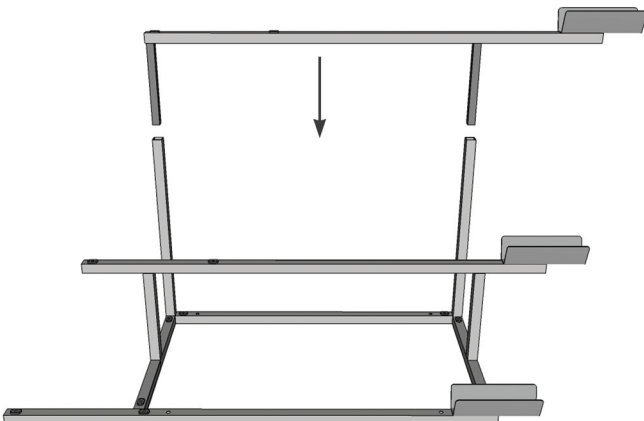


3.  
LOCATE THE LEFT AND RIGHT SINGLE LEGS AND THE 32" CROSSBAR. SLIDE THE CROSS BAR OVER THE SMALL EAR ON THE SINGLE LEGS, AS SHOWN IN THE DIAGRAM TO THE LEFT. SECURE TIGHTLY USING 5/16" x 1/2" BOLTS.

4.  
NEXT TAKE THE SINGLE LEG/CROSSBAR ASSEMBLY AND SLIDE THE LARGE EARS INTO THE REMAINING EXPOSED TUBES, AS SHOWN IN THE DIAGRAM TO THE RIGHT. SECURE USING 5/16" x 1/2" BOLTS.



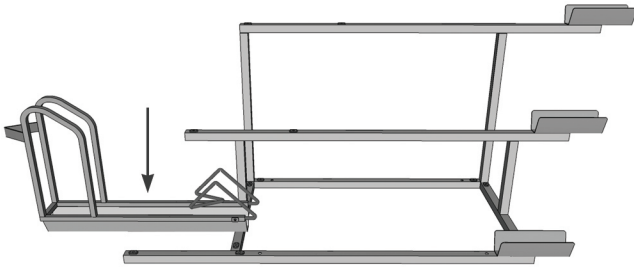
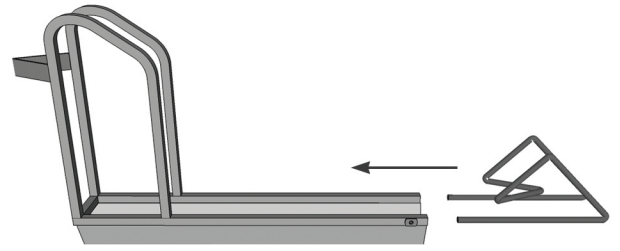
5.  
LOCATE THE TOP SECTION AND SLIDE IT'S EAR INTO THE TOP OF THE SINGLE LEGS, AS SHOWN IN THE DIAGRAM TO THE LEFT. SECURE USING 5/16" x 1/2" BOLTS.



# SINGLE HL7.2 WITH CASTERS - ASSEMBLY INSTRUCTIONS

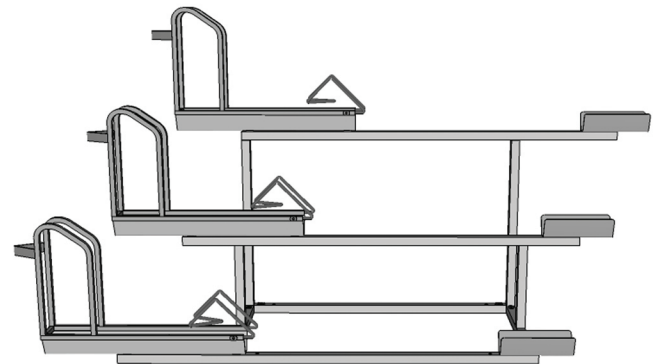
6.

NOW THAT YOUR STRUCTURE IS COMPLETE THE NEXT STEP IS TO PRE ASSEMBLE THE STANCHIONS AND TIRE CATCHES. SLIDE THE TIRE CATCHES WIRE ENDS INTO THE BASE TUBE ON THE STANCHIONS AND SECURE USING 1/4" X 3/8" SET SCREWS, AS SHOWN IN THE DIAGRAM TO THE RIGHT



7.

NOW TAKE THE PRE-ASSEMBLED STANCHIONS AND SECURE THEM TO YOUR STRUCTURE USING 5/16" X 1/2" BOLTS AND 5/16" WASHERS AS SHOWN IN THE DIAGRAM TO THE LEFT.



8.

LOCATE THE (4) CASTERS. GO AROUND YOUR RACK LIFTING UP EACH SIDE AND INSERTING A CASTER INTO THE THROUGH HOLES IN THE CROSSBAR AND FRONT SECTION AND SECURE USING 3/8" LOCK WASHERS AND 3/8" PLAIN NUTS.

9.

YOUR COMPLETED RACK SHOULD NOW LOOK LIKE THE MODEL BELOW. NOW THAT IT IS ASSEMBLED: GO BACK THROUGH THE RACK ADJUSTING IT TO DESIRED SPACING (ADJUSTABLE HEIGHT AND DEPTH) AND SECURE ALL JOINTS IN PLACE TIGHTLY .

FINALLY TAKE THE SUPPLIED BLACK PLUGS AND INSERT THEM INTO ANY REMAINING EXPOSED TUBE ENDS (BACK OF STANCHION AND ENDS OF SECTIONS) TO GIVE YOUR RACK A FINISHED LOOK

