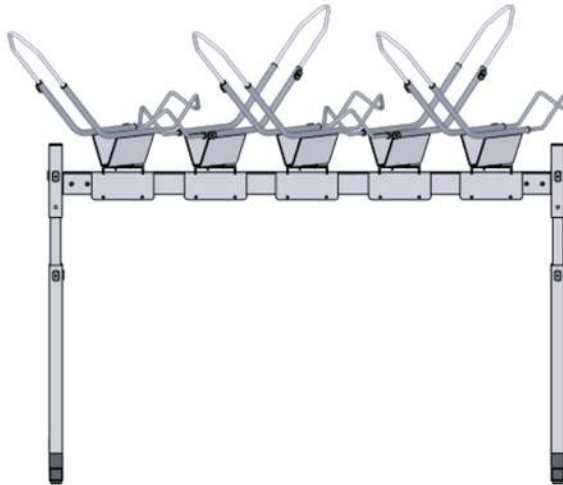




Designed & Made
in the USA

STAND UP



**LOCATE ALL PARTS
AND HARDWARE
BEFORE
BEGINNING RACK
ASSEMBLY**

HARDWARE

- 5/16" Davies Knob
- 5/16 x 1/2" Bolt
- 5/16" Washer
- 1/4" Thumbscrew
- 1/4" Washer
- 1/4" Stop Nut
- 1/4" x 1-3/4" Bolt
- 1-1/4" Black Plug

Tools Needed: 7/16" and 1/2" Wrench /Socket

Parts



Slide



Tray



Angled
Catch



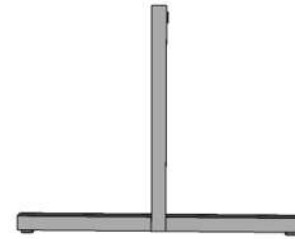
Catch



Left
End
Post



Right
End
Post



T-Base



Rail

Step 1:

Locate the Left End Post, one T-Base, and (2) 5/16" Knobs.
Loosely thread the knobs into the sides of the T-Base.

Insert the Left End Post into the T-Base and secure it at an estimated starting height by tightening the knobs.

Repeat this step with the Right End Post and the remaining T-Base.



Step 2:

Slide the ends of the Rail over the mounting ears on the End Posts.

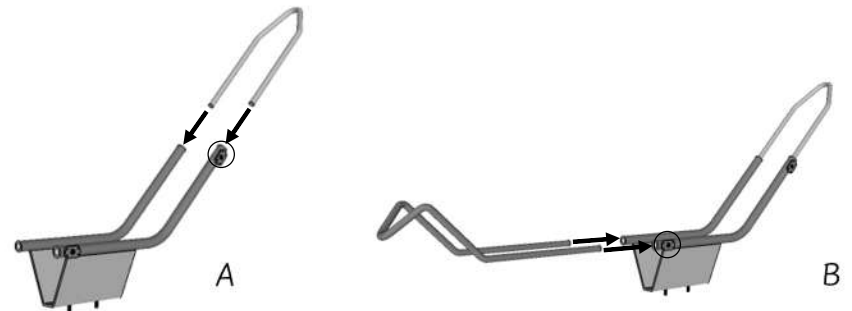
Place a 5/16" Washer onto a 5/16" x 1/2" Bolt, insert through the holes in the Rail, and tighten securely.

Step 3:

Locate a Tray, one Catch, one Angled Catch, and (2) 1/4" Thumbscrews.

Slide the ends of the Catch (Diagram A) and Angled Catch (Diagram B) into the tubes on the Tray, making sure the Angled Catch is positioned at the lower end of the Tray.

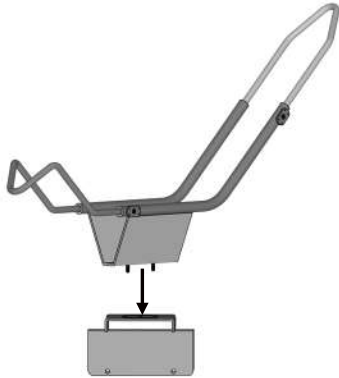
Loosely secure both catches using the 1/4" Thumbscrews.



Step 4:

Position the Tray Assembly onto the top of a Slide. Insert the pins on the underside of the Tray into the slots on the slide. Determine which angle you would like the Tray at and secure with 1/4" Washers and 1/4" Stop Nuts.

Repeat Steps 3 and 4 to complete the remaining Slide Assemblies.



Step 5:

Place the Slide Assemblies onto the rail.

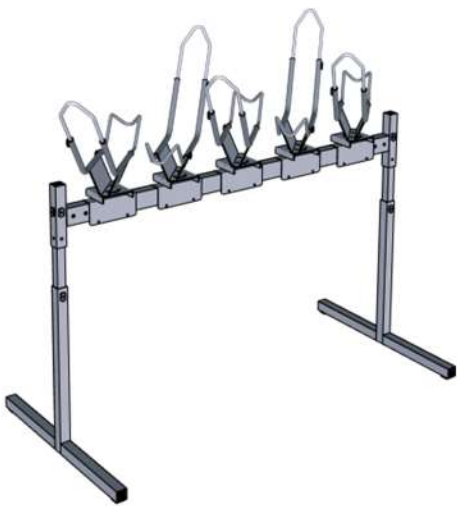
After the assemblies are spaced as desired, secure by inserting 1/4" x 1-3/4" Bolts through the front of the holes on the Slide and securing from the back with 1/4" Stop Nuts.



Cradle Spacing			
Rail Length	Cradles	Slide to Slide	Inches from End
47"	3	11.5"	2-3/4"
47"	4	5.75"	2-3/4"
47"	5	2.75"	2-3/4"

Step 6:

As a finishing detail, insert 1-1/4" Plugs into the exposed tubes.



Your rack is complete!

