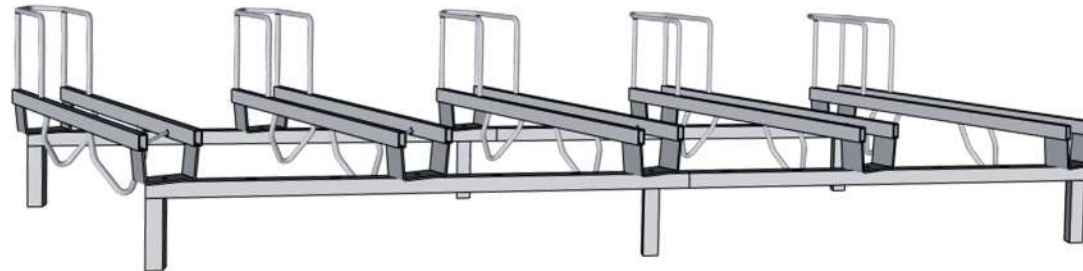


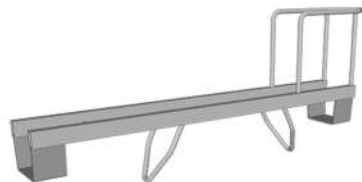


Designed & Made
in the
USA

ANY ANGLE LINE UP



PARTS



Stanchion
(3, 4, or 5)

Rail A (x 2)



Rail B (x 2)



HARDWARE



1/2 x 1" Plug



1" Plug



5/16" Washer



5/16" x 1/2" Bolt



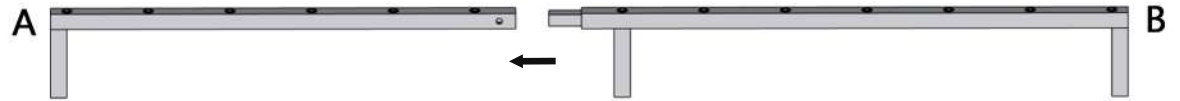
5/16" x 3/4" Bolt

**LOCATE ALL PARTS
AND HARDWARE
BEFORE
BEGINNING RACK
ASSEMBLY**

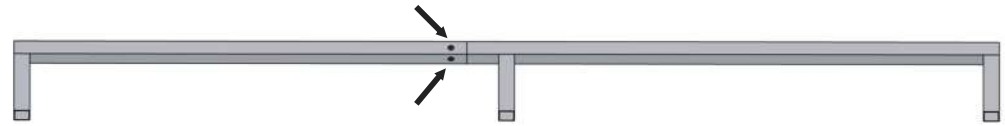
TOOLS NEEDED:
Socket Wrench with 1/2" Socket

STEP 1: Rails

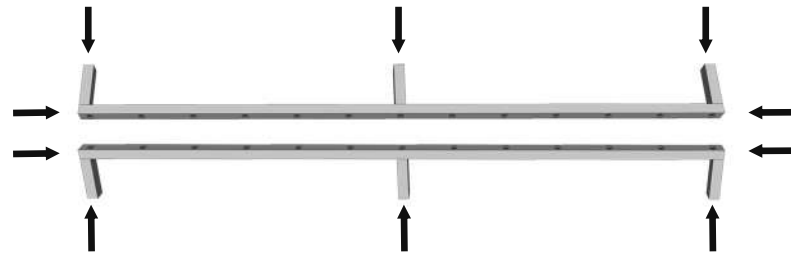
- A** Locate Rails A & B. Insert Rail B into Rail A, as shown.



- B** Secure with (2) 5/16" x 1/2" Bolts.
(Repeat with second set)

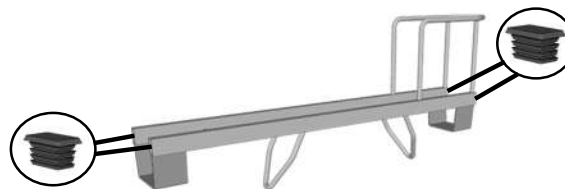


- C** Insert 1" Plugs into the (6) feet and (4) ends of the Rails.



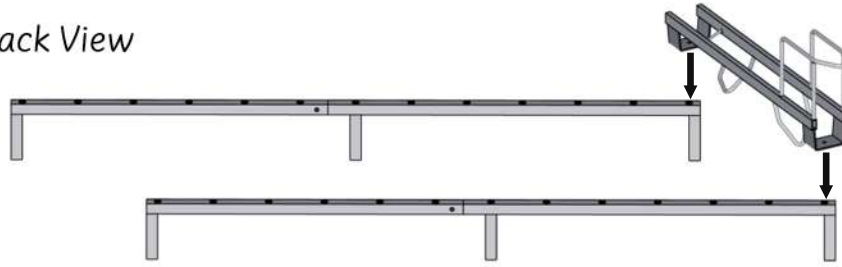
STEP 2: Stanchions

- A** Insert 1/2" x 1" Plugs into the Stanchions
(4 per Stanchion)

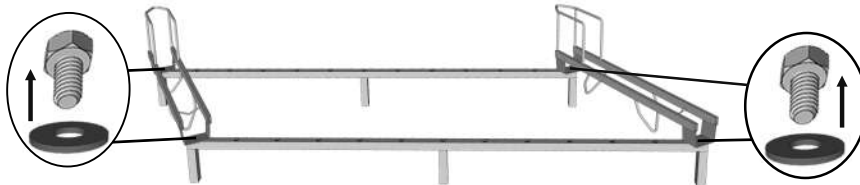


- B** Stand the rails upright, spacing them approximately 26" apart, and use one of the Stanchions as a guide.

Back View



- C** Begin at the ends and attach each Stanchion to the Rails using 5/16" x 3/4" Bolts with 5/16" Washers. Only hand tighten at this stage.



- D** Move the Rails left or right to set the rack at the desired angle. Once positioned, snug tighten all bolts using a 1/2" socket or wrench.



Your rack is now complete!



SPACING BETWEEN BIKES:

3 bikes--30"
4 bikes--20"
5 bikes--15"

BEFORE LOADING BIKES:

It is recommended that the rear derailleur is set on the middle cog and the front derailleur is set on the largest chainring to prevent chain or derailleur damage.