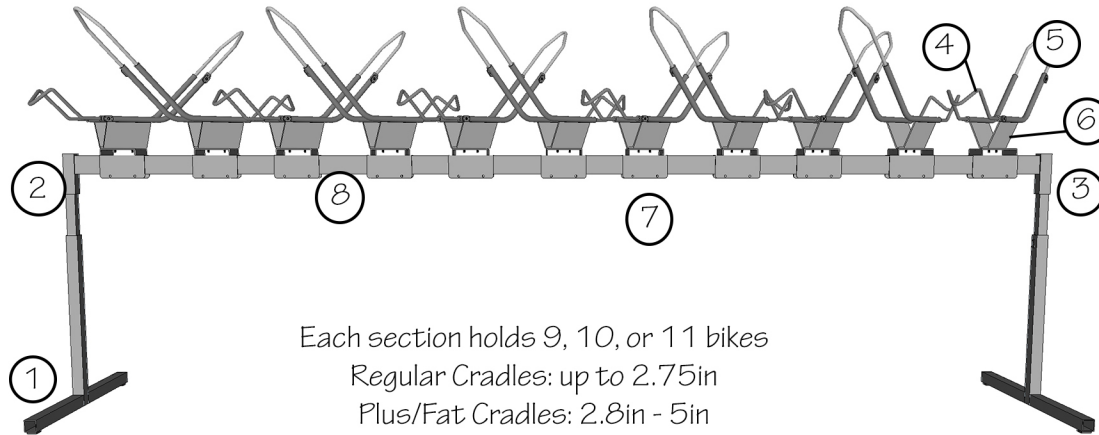


STAND UP - VERSION 1.8

DOUBLE-SIDED



Each section holds 9, 10, or 11 bikes
 Regular Cradles: up to 2.75in
 Plus/Fat Cradles: 2.8in - 5in

| CRADLE SPACING | | | |
|----------------|---------|-----------------------|-----------------|
| RAIL LENGTH | CRADLES | INCHES BETWEEN SLIDES | INCHES FROM END |
| 106" | 11 | 3 5/16" | 3 1/2" |
| 98" | 10 | 3 1/2" | 3 1/2" |
| 88" | 9 | 3 5/16" | 3 1/2" |

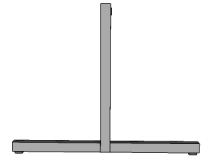
HARDWARE

5/16" x 1/2" Bolts
 1/4" x 1 3/4" Bolts
 1/4" Washers
 5/16" Washers
 1/4" Stopnut
 1/4" Thumbscrew
 1 1/4" Plugs
 5/16" Knobs

TOOLS REQUIRED

(2) 7/16" WRENCHES
 (1) 1/2" WRENCH

1. T-Base



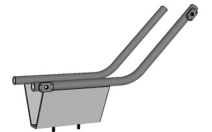
2. Right End Post



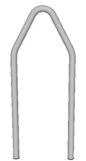
3. Left End Post



4. Tray



5. Catch



6. Angled Catch



7. Slide



8. Rail

Before rack Assembly, Locate hardware and
 Unpack and identify all parts

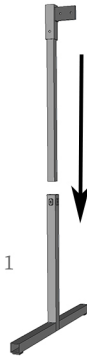


ASSEMBLY INSTRUCTIONS

Step ONE

Locate the Left End Post (#2) and one T-Base (#1). Insert the End Post into the top of the T-Base, as shown in Diagram 1. Adjust to the desired height by inserting (2) 5/16" x Knobs in the weld tabs on the T-Base.

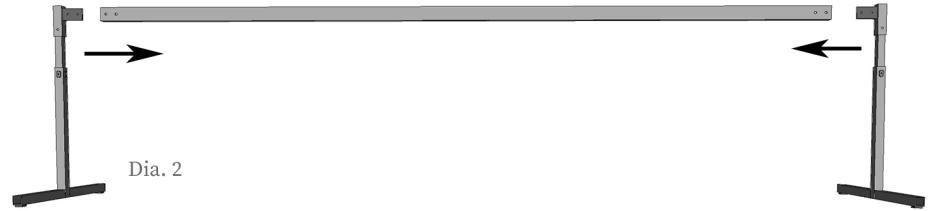
Dia. 1



Step TWO

Slide the ends of the Rail (#8) over the ears on the End Posts, as shown in Diagram 2. Place (4) 5/16" Washers over (4) 5/16 x 1/2" Bolts and insert in the holes in the rail. Tighten.

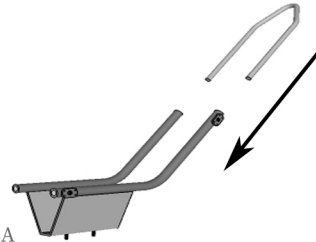
Dia. 2



Step THREE

Now assemble the cradles. Locate a Tray (#4), Catch (#5) and Angled Catch (#6). Slide the ends of the Catch into the open tubes on the Tray, as shown in Diagram 3A. Loosely hold in place using a 1/4" Thumbscrew.

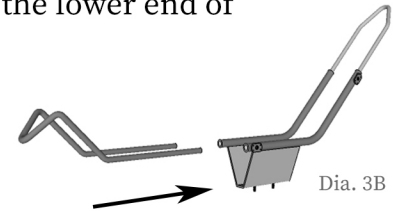
Dia. 3A



Next, slide the ends of the Angled Catch into the other end of the Tray, as shown in Diagram 3B. Loosely hold in place using a 1/4" Thumbscrew.

The Angled Catch should be at the lower end of the Tray while the Catch should be at the higher end.

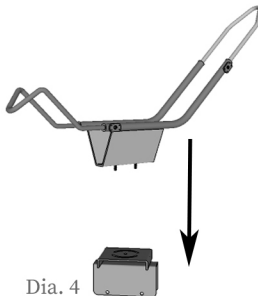
Dia. 3B



Step FOUR

Attach the Slide (#7) to the finished cradle. Insert the pems on the underside of the cradle into the slots on the slide, as shown in Diagram 4. Determine the angle you would like the cradle at and tighten using (2) 1/4" Washers and (2) 1/4" Stopnuts.

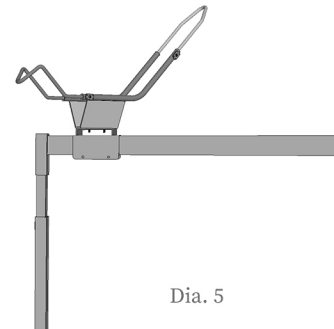
Dia. 4



Step FIVE

Take the assembled cradle and set it on the rail, as shown in Diagram 5. Continue by setting the remaining cradles on the rail using the recommended spacing on Page 1 or your personal preference. Alternate direction on each cradle so they face opposite directions. After the cradles are spaced as desired, secure in place using (2) 1/4" x 1 3/4" Bolts and (2) 1/4" Stopnuts.

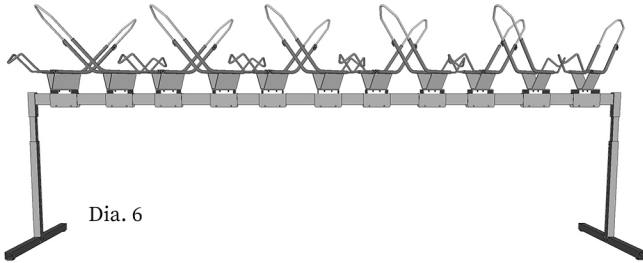
Dia. 5



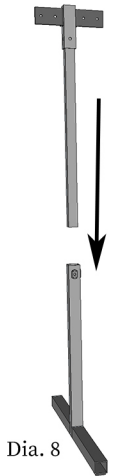
ASSEMBLY INSTRUCTIONS

Step SIX

Insert the provided plugs into the exposed tubes to give the Stand Up a finished look

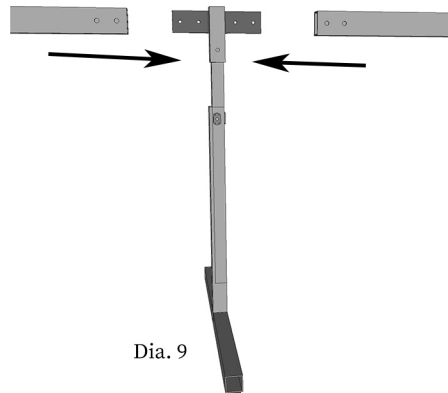


ADD-ON INSTRUCTIONS



For Add-On Sections, repeat Step One and insert the Connector Post into a T-Base, as shown in Diagram 8.

Then, repeat Step Two and slide two rails onto the ears, as shown in Diagram 9. This will create one long, continuous rack. Use the remaining End Post for the end of the rack.



LOADING BIKES

Make sure the front wheel is centered over the Tray. Adjust the Angled Catch and the Catch so they are snug against the tire, as shown in Diagram 7.

BIKES WITH LONG FENDERS

If the Angled Catch is interfering with a fender, swap the catches so the Tray Catch is on the bottom and the Angled is on the top.

