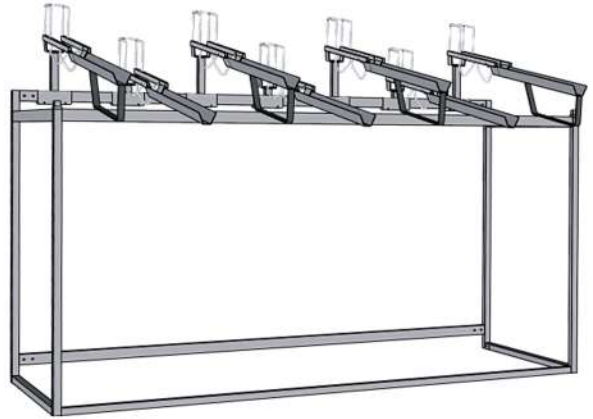




Designed & Made
in the
USA

SLOPED DOUBLE DECKER Tray Top



LOCATE ALL PARTS AND HARDWARE BEFORE BEGINNING RACK ASSEMBLY

HARDWARE



1/4" x 3/4" Bolt



1/4" x 1-3/4" Bolt



1/4" Washer



1/4" Stopnut



1- 1/4" Plug



5/16" x 1/2" Bolt



5/16" x 3/4" Bolt



5/16" Washer



1" Plug



1/2 x 1" Plug

TOOLS NEEDED:

*socket wrench
with 7/16" and
1/2" sockets

*7/16" wrench

*1/2" wrench

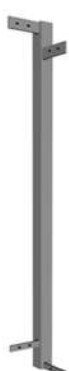
*tape measure

PARTS

52" Front
Corner Post



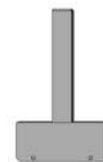
56" Right
Rear Corner Post



56" Left
Rear Corner Post



Stanchion



High Slide



Low Slide



Safety Stop



Low Tray



High Tray



Bottom Crossbar (square)



Bottom Front Rail (square)

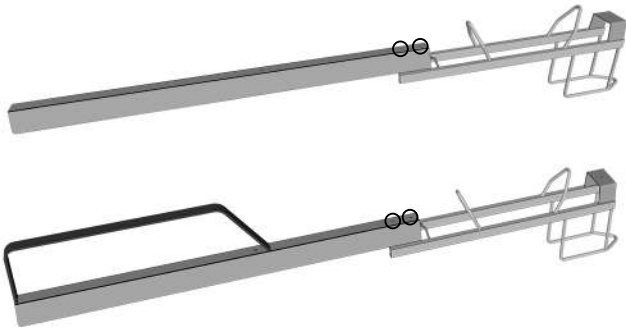


Top Crossbar (rectangular)

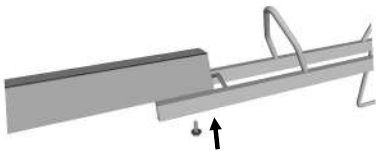


Top Rails & Rear Bottom Rail
(rectangular)

TRAY ASSEMBLY (HIGH and LOW TRAYS)



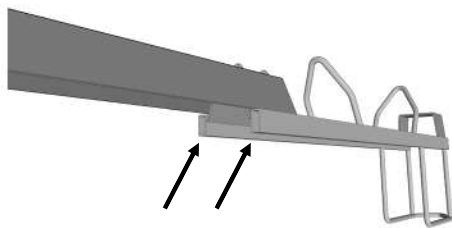
Locate the Stanchions and Trays. Flip a Stanchion and Tray upside down. Align the 2 holes in the Stanchion with the 2 holes in the Tray. The Tray should be on the outside of the Stanchion, as shown.



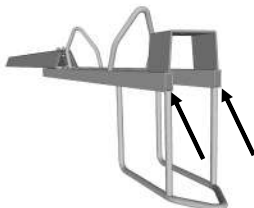
Place a 1/4" washer over a 1/4" x 3/4" Bolt. Insert the assembly through one of the holes. Finger tighten with a 1/4" Washer and 1/4" Stopnut.



Repeat in the open hole, as shown. Tighten using (2) 7/16" Wrenches.



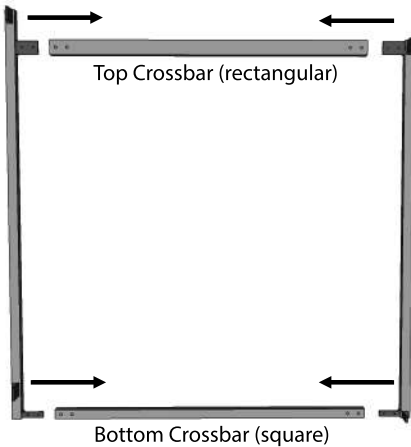
Insert (2) 1/2" x 1" Plugs into the open holes in the front of the Stanchion, as shown.



Insert (2) 1/2" x 1" Plugs into the back of the Stanchion, as shown.

Your tray is now complete!

For ease of assembly, finger-tighten all bolts until Step 4 is complete. This will allow for easier adjustments and alignment throughout the process. Once Step 4 is complete, securely tighten all bolts to finish frame assembly.



Step 1:

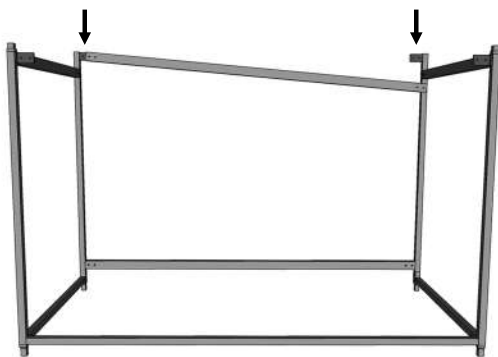
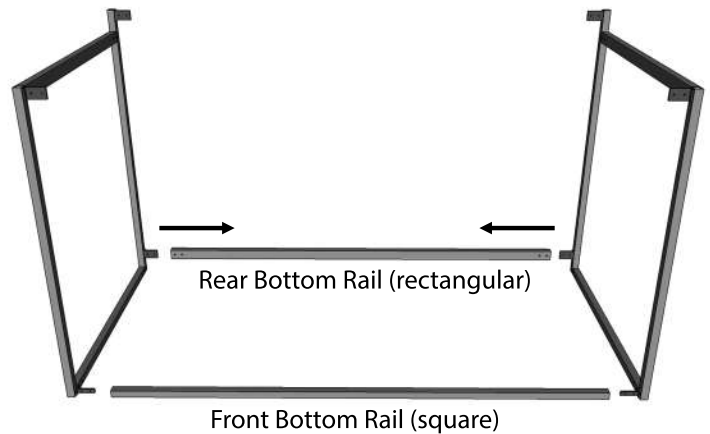
Create an end assembly by connecting one 52" Corner Post and one 56" Corner Post using a 43" Top Crossbar and a 43" Bottom Crossbar. Insert the ears on the Corner Posts into the Crossbars, as shown. One end assembly will use the Right Rear Corner Post to form a Right End Assembly and the other will use the Left Rear Corner Post to form a Left End Assembly.

The Rear Corner Post (taller post) should be positioned at the back, with its tallest "ear" facing inward. Hand-tighten all connections using 5/16" x 1/2" Bolts and 5/16" Washers. Repeat the process with the remaining Crossbars and Corner Posts to complete the second end assembly.

Step 2:

Locate your two Bottom Rails (one square and one rectangular). While holding your end assembly upright so the Rear Corner Posts are at the top, slide the ends of the Rails over the ears, as shown. Secure by hand tightening 5/16" x 1/2" Bolts and 5/16" Washers.

Repeat this step to attach the other end assembly.



Step 3:

Locate a Top Rail. Slide one end over one of the ears on a Corner Post. Then place the other end of the Rail over the corresponding ear at the other side of the rack, as shown.

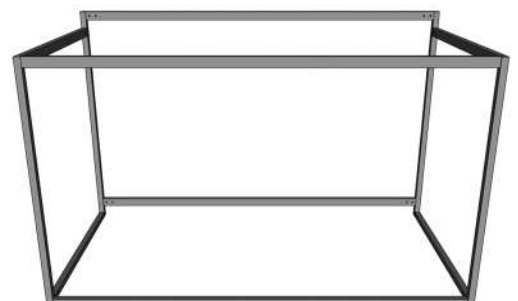
NOTE: It may take a little force to get onto both ears.

Secure by hand tightening 5/16" x 1/2" Bolts and 5/16" Washers.

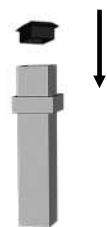
Step 4:

Repeat Step 3 with the remaining Top Rail. Once again, this may require a little force. Now your structure is complete.

Go back through the entire frame and tighten all bolts.



Step 5:

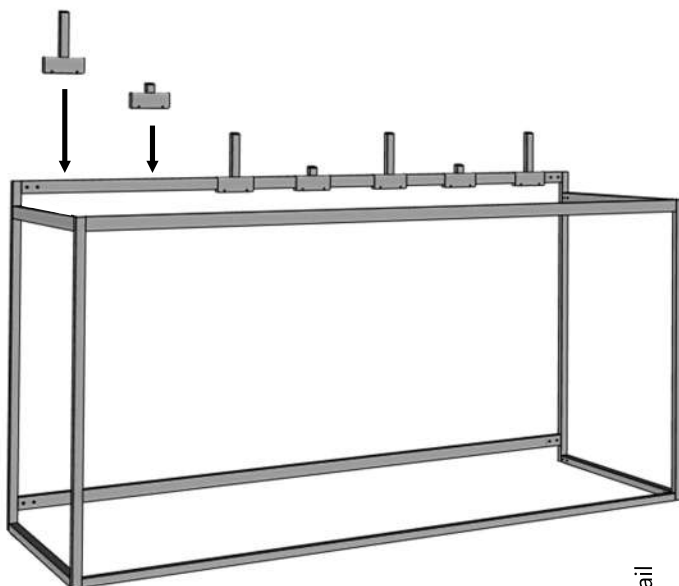


Safety
Stop

Insert a 1" Black Plug into each of the Safety Stops as shown.
Set the two Safety Stops aside for later use.

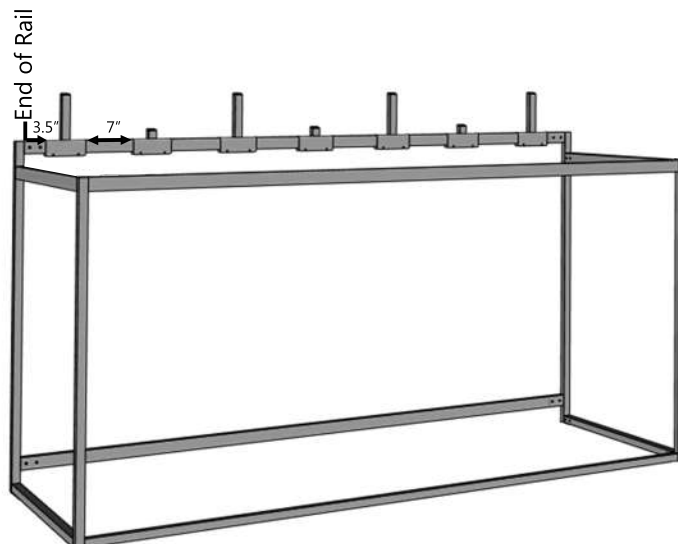
Step 6:

Find the High and Low Slides and position them along the Top Rear Rail.
Begin at one end, alternating High and Low slides as illustrated. Secure
each slide with 1/4" x 1-3/4" Bolts and 1/4" Stopnuts.



Slide Placement Tip:

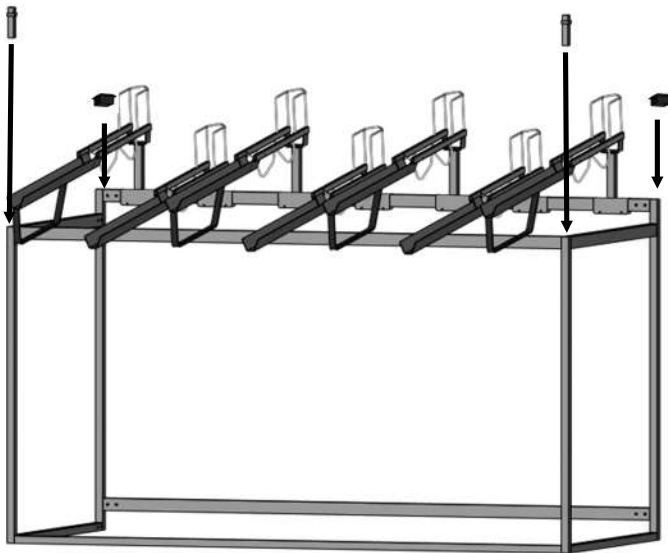
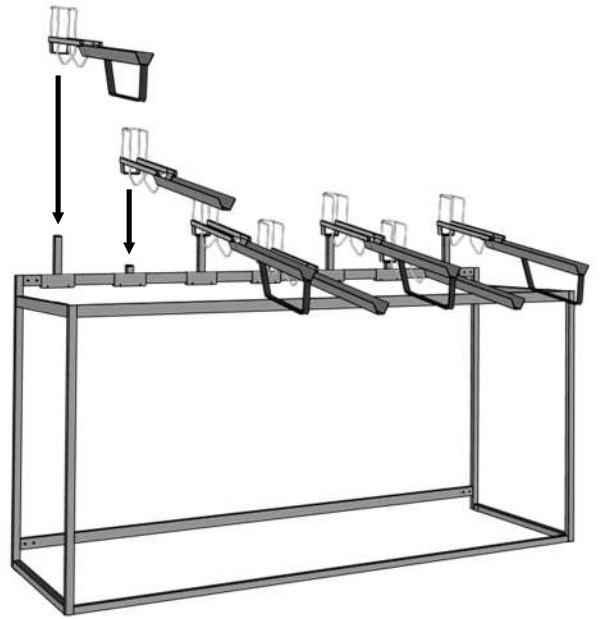
When placing the slides, we generally recommend leaving approximately 3.5" to 4" of space at each end of the rail. The slides themselves can be spaced approximately 7" to 8" apart (end to end) depending on your setup. The slides can be adjusted to fit your specific needs.



Step 7:

Attach each Tray Assembly to its matching Slide:
Low Trays to Low Slides, and High Trays to High Slides. Insert the bolt through the back hole of the tray assembly and into the hole on top of the slide.

Secure Low Trays using 5/16" x 1/2" Bolts and 5/16" Washers, and High Trays using 5/16" x 3/4" Bolts and 5/16" Washers.



Step 8:

Finish the rack by placing 1-1/4" Black Plugs into the open vertical tubes on the back of the rack and the Safety Stops into the open vertical tubes in the front of the rack.

YOUR RACK IS NOW COMPLETE!

Before Loading Bikes:

To prevent chain or derailleur damage, we recommend setting the rear derailleur to the middle cog and the front derailleur to the largest chain ring.

