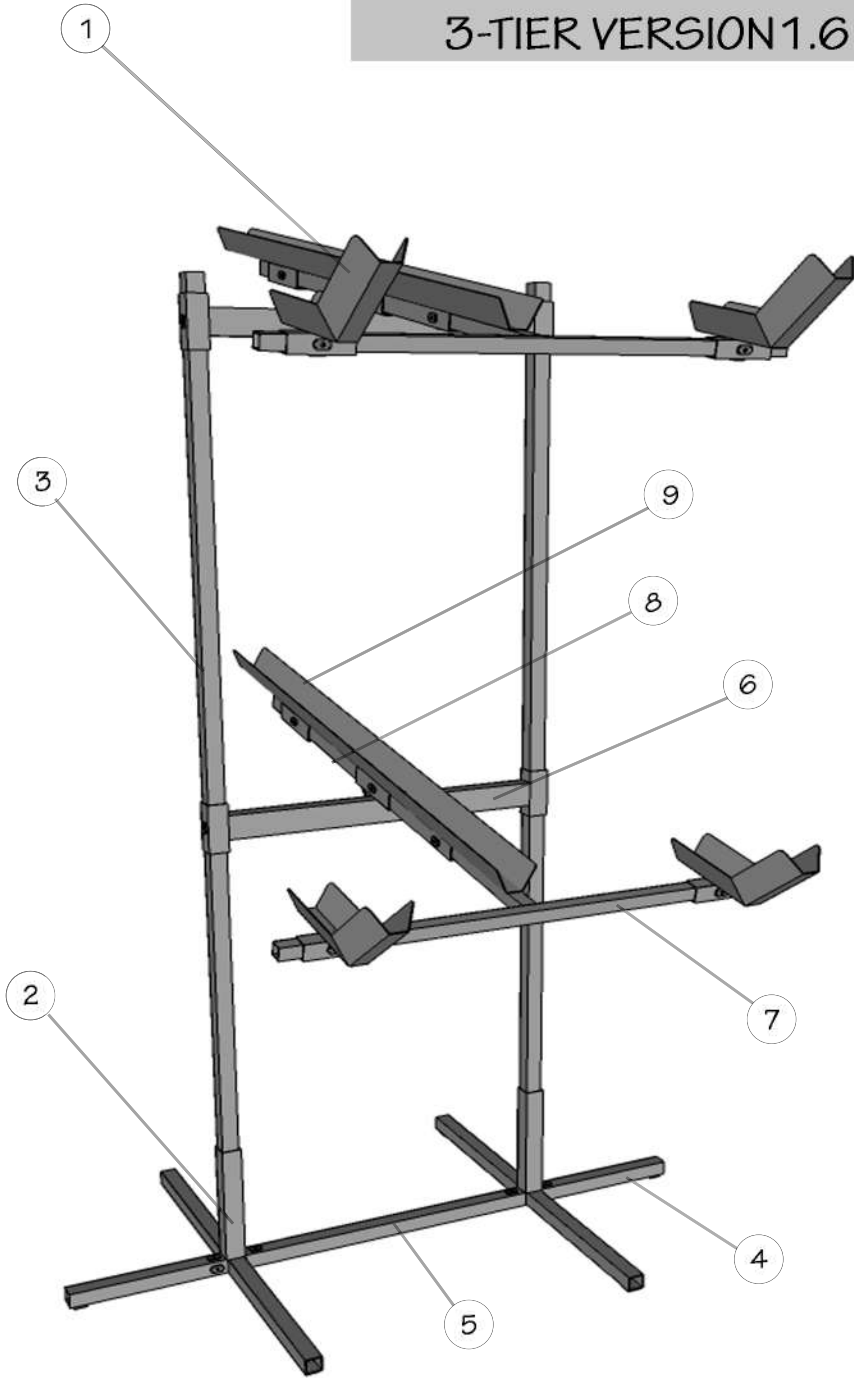


RECUMBENT TRIKE 3-TIER VERSION 1.6



1. Front Tray



2. 5 Way Base



3. Vert Post



4. 12" Leg



5. 24" XBar



6. Main Support



7. Front Tee



8. Main Slide



9. Upper Tray

HARDWARE

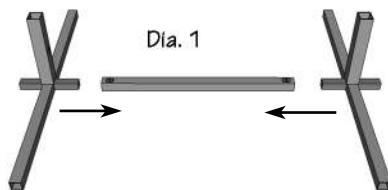
- 5/16" X 1/2" BOLTS
- 1" BLACK PLUGS
- 1-1/4" BLACK PLUGS

ASSEMBLY INSTRUCTIONS

STEP ONE

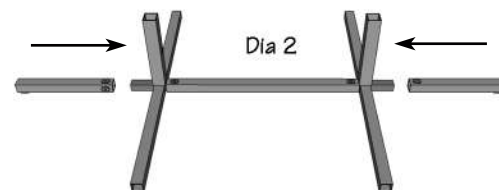
Locate the two 5 Way Bases. Place them on the floor so two of the smaller legs point inward and two of the longer legs face you.

Next, locate the 24" XBar. Place in between the two shorter legs, as shown in Diagram 1. Slide over the two shorter legs with one of the threaded holes facing up and the other toward the back or the rack. Secure in place using (2) 5/16" x 1/2" Bolts per side.



STEP TWO

Locate the two 12" Legs and slide them on the remaining two short legs, as shown in Diagram 2. One of the threaded holes should be facing up and the other toward the back of the rack. Secure using (2) 5/16" x 1/2" Bolts per leg.



STEP FOUR

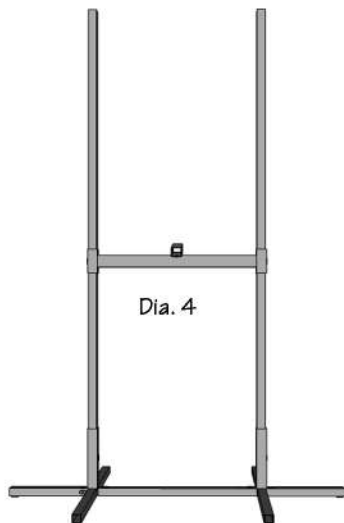
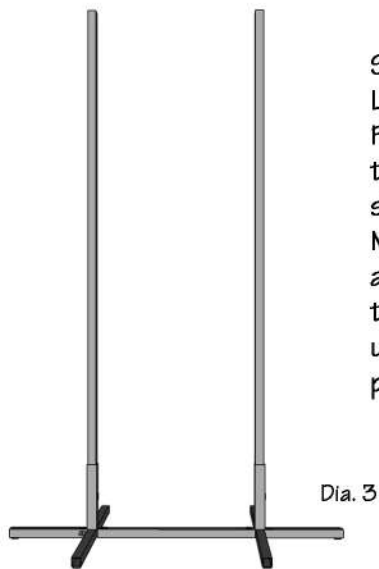
Locate one of the Main Supports. Slide the open, vertical tubes at the end of the Support over the two Vertical Posts, as shown in Diagram 4. Make sure the pitch of the center tube is sloping down back to front.

Now is a good time to set the desired height of this tier. This is best done by selecting which recumbent will be sitting *below* this tier on the ground and either measuring its height or placing it under the rack for measuring purposes.

After the desired height is selected, use (2) 5/16" x 1/2" bolts to secure the Main Support in place.

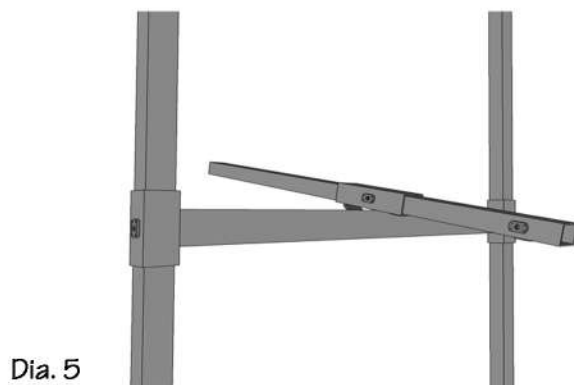
STEP THREE

Locate the two 80" Vertical Posts. Slide either end into top of each 5 Way Base, as shown in Diagram 3. Make sure to slide the posts as far down as possible and the tops are even. Secure using (2) 5/16" x 1/2" Bolts per side.



STEP FIVE

Insert the Main Slide into the open horizontal tube welded to the top of the Main Support, as shown in Diagram 5. Ensure the threaded holes face the front of the rack. Center the slide within the tube, then secure it using (2) 5/16" x 1/2" bolts.



STEP 6

Slide one of the Upper Trays on the Main Slide, as shown in Diagram 6 on the next page. The horizontal tube should be toward the back of the rack.

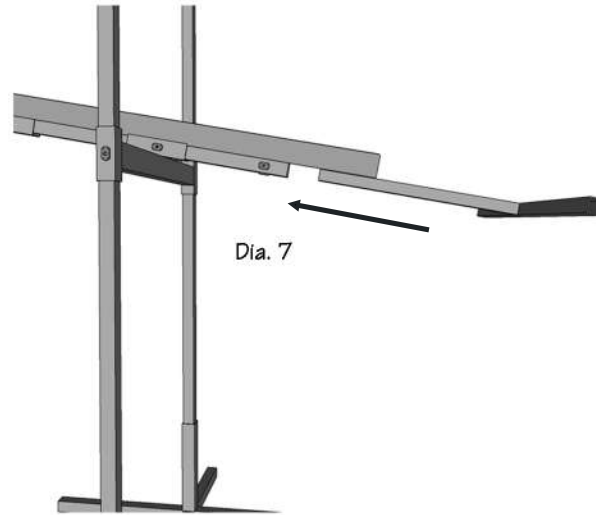
Loosely secure in place using (2) 5/16" x 1/2" Bolts. This part is adjustable later but start with it a couple of inches from the end, as shown in Diagram 6B, also on the following page.

ASSEMBLY INSTRUCTIONS

STEP SEVEN

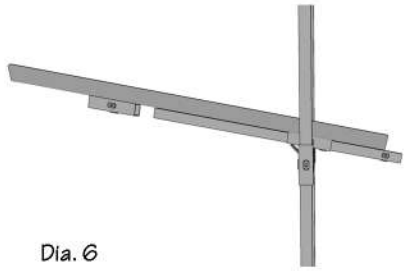
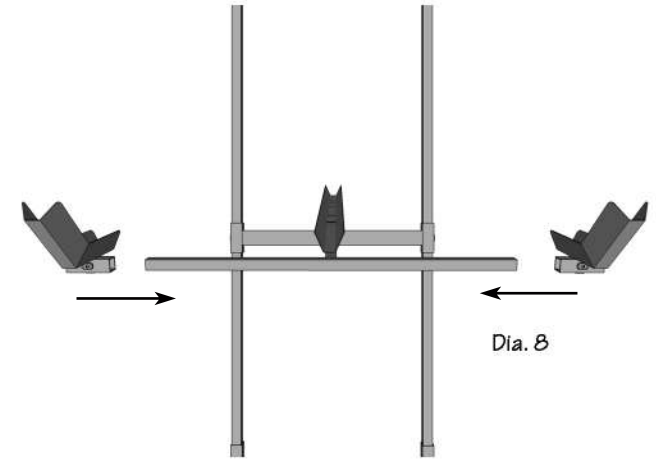
Locate the Front Tee and slide it in the bottom of the Main Slide as shown in Diagram 7.

This part can be adjusted later to fit the bike so loosely tighten in place using (2) 5/16" x 1/2" Bolts.

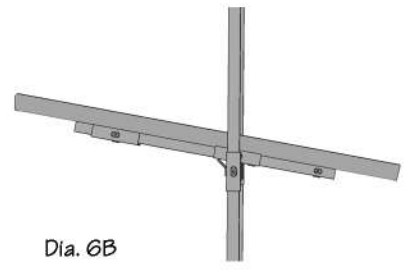


STEP EIGHT

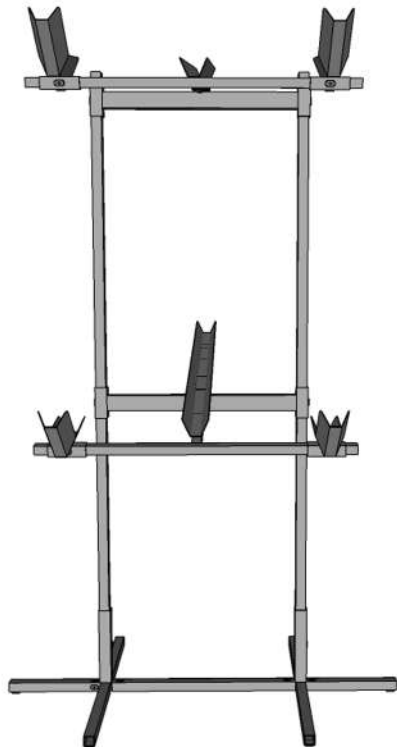
Locate two of the Front Trays. Slide onto the ends of the Front Tee as shown in Diagram 8. Loosely tighten in desired placement using (2) 5/16" x 1/2" Bolts per tray. This spacing can be adjusted later.



Dia. 6



Dia. 6B



STEP NINE

Repeat steps 4 through 8 to finish the 3rd Tier.

Set the adjustable parts to the desired width and length of each bike to be displayed. Go through and tighten all bolts.

STEP TEN

Insert the appropriately sized plugs into all exposed ends of tube give the rack a finished appearance.

Your Rack Is Now
Complete!

Ensure the weight
of the trike is
centered evenly over
the base for
proper stability