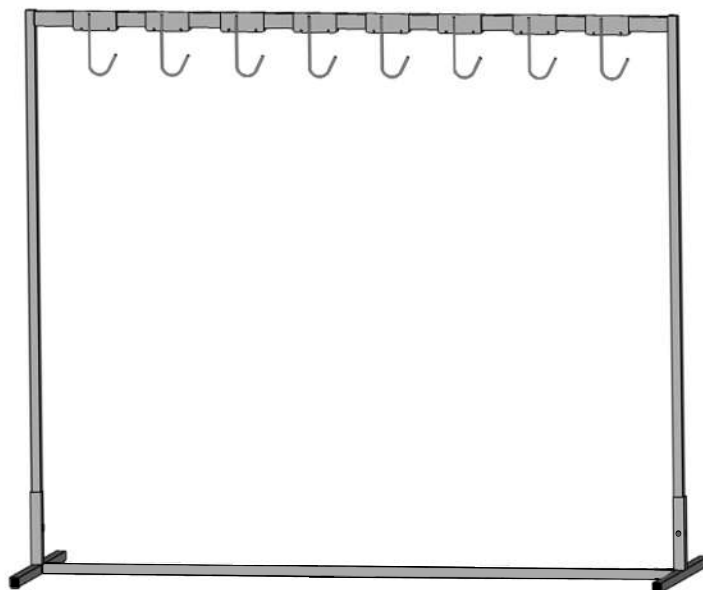




Designed & Made  
in the  
**USA**

# BACKROOM STORAGE UNIT



## PARTS *\*Optional Casters arrive installed into the Bases\**

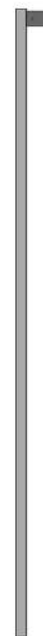
Base (x2)



Hook (x8)



Left  
End Post



Right  
End Post



Top Rail



Bottom Rail



## HARDWARE



5/16"x 1/2" Bolt



5/16" Washer



1-1/4" Plug

### TOOLS NEEDED:

- \* Socket Wrench with  
1/2" Socket and 7/16" Socket
- \* 1/2" Wrench
- \* 7/16" Wrench



1/4" X 1-3/4" Bolt



1/4" Stopnut

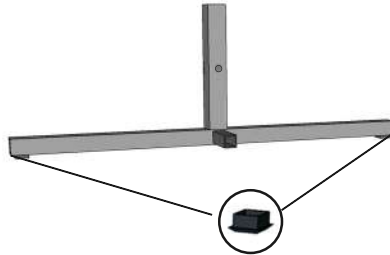
**LOCATE ALL PARTS  
AND HARDWARE  
BEFORE  
BEGINNING RACK  
ASSEMBLY**

# STEP 1:

## NEEDED:

- Bottom Rail (square)
- Bases (2)
- 1-1/4" Black Plugs
- 5/16" x 1/2" Bolts
- 5/16" Washers

- A** Insert (2) 1-1/4" Plugs into the open side tubes of each base, as shown:

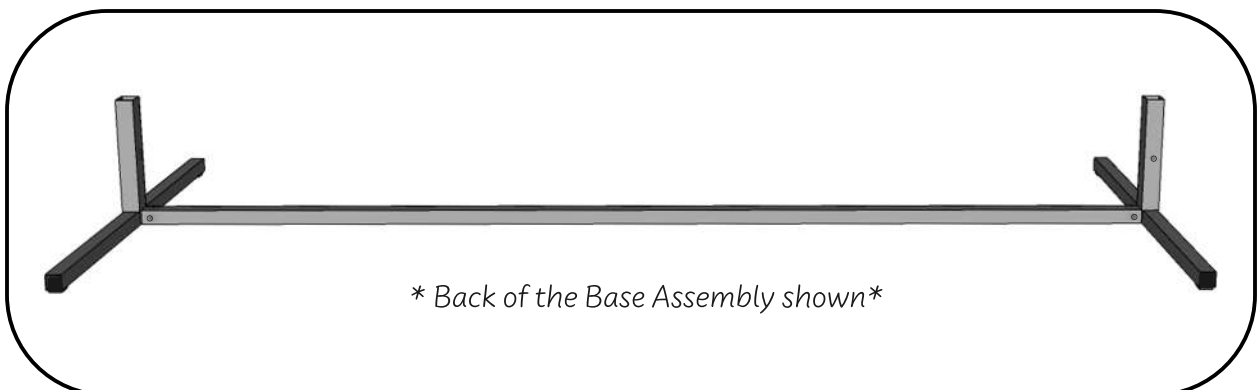
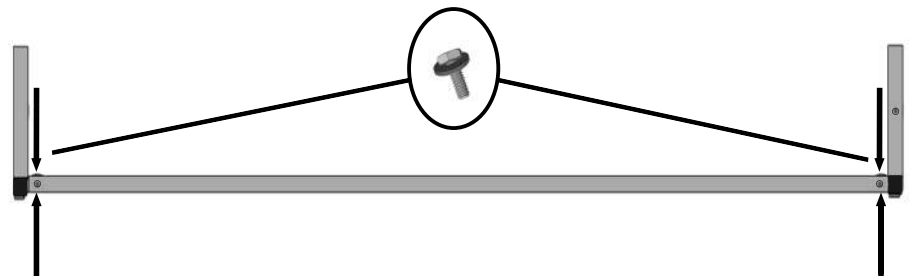


- B** Locate the Bottom Rail and the (2) Bases.

Insert the small ear of each base into the ends of the Bottom Rail.



- C** Secure with:  
(2) 5/16" x 1/2" Bolts  
with 5/16" Washers  
on each side.



## STEP 2:

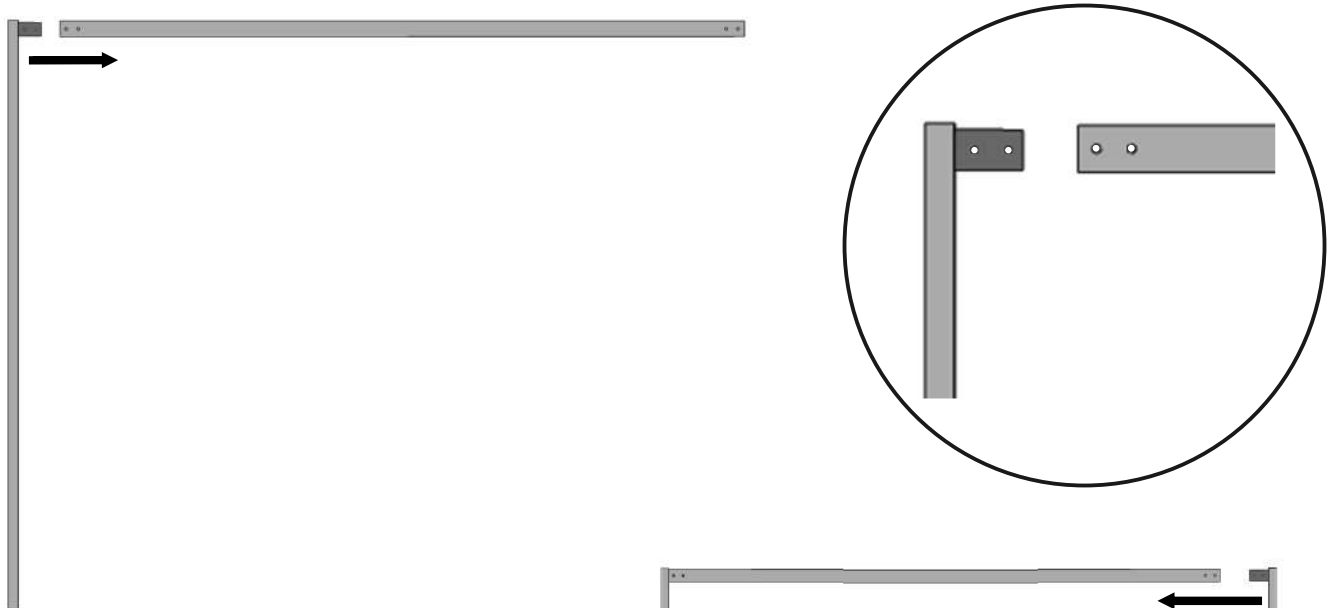
### NEEDED:

- Top Rail (rectangular)    - Left and Right End Posts
- 5/16" x 1/2" Bolts            - 5/16" Washers            - 1-1/4" Black Plugs

- A** Insert (1) 1-1/4" Plug into the top open tube of each End Post, as shown:

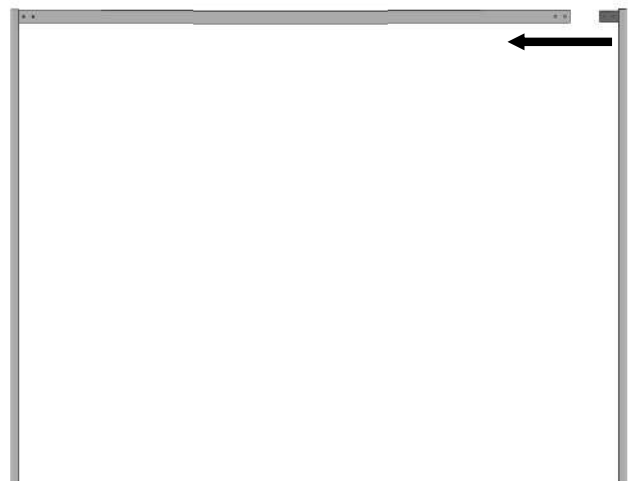


- B** Locate the Left End Post and the Top Rail. Insert the ear of the Left End Post into the top rail, aligning the (2) holes. Finger tighten (1) 5/16" x 1/2" Bolt and 5/16" Washer in each hole.



- C** Repeat with the Right End Post.

(This will be the back of the rack with exposed hardware facing the back)

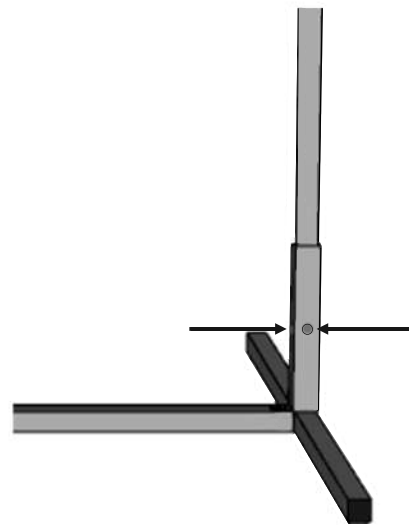
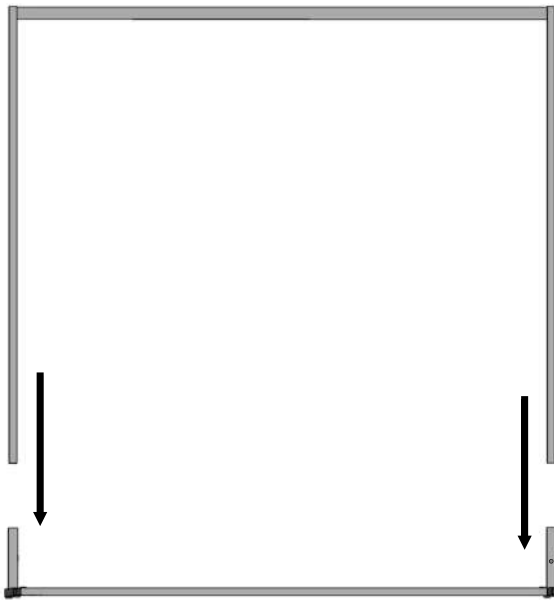


## STEP 3:

### NEEDED:

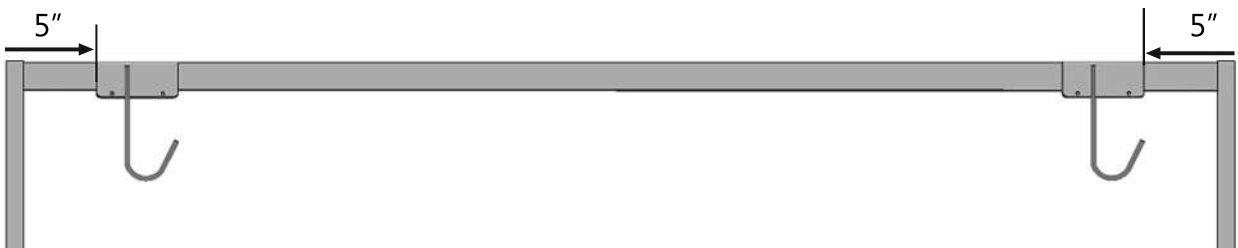
- Base Assembly                      - Top Assembly                      - Hooks
- 1/4" x 1-3/4" Bolts           - 1/4" Washers

- A** Place the Top Assembly into the Base Assembly.                      Secure with (2) 5/16" x 1/2" Bolts with 5/16" Washers on the upright tube of each Base.

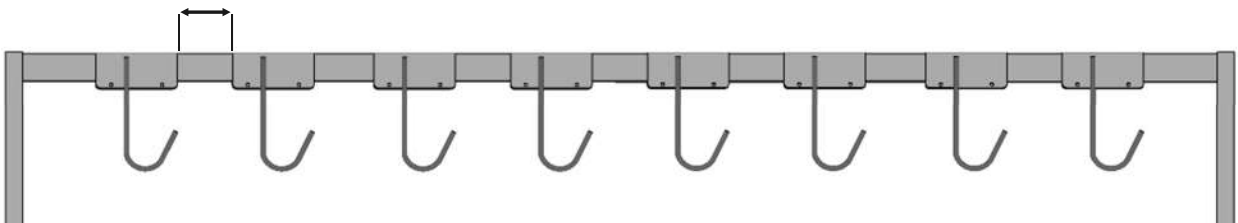


*\*TIGHTEN ALL BOLTS ON THE RACK\**

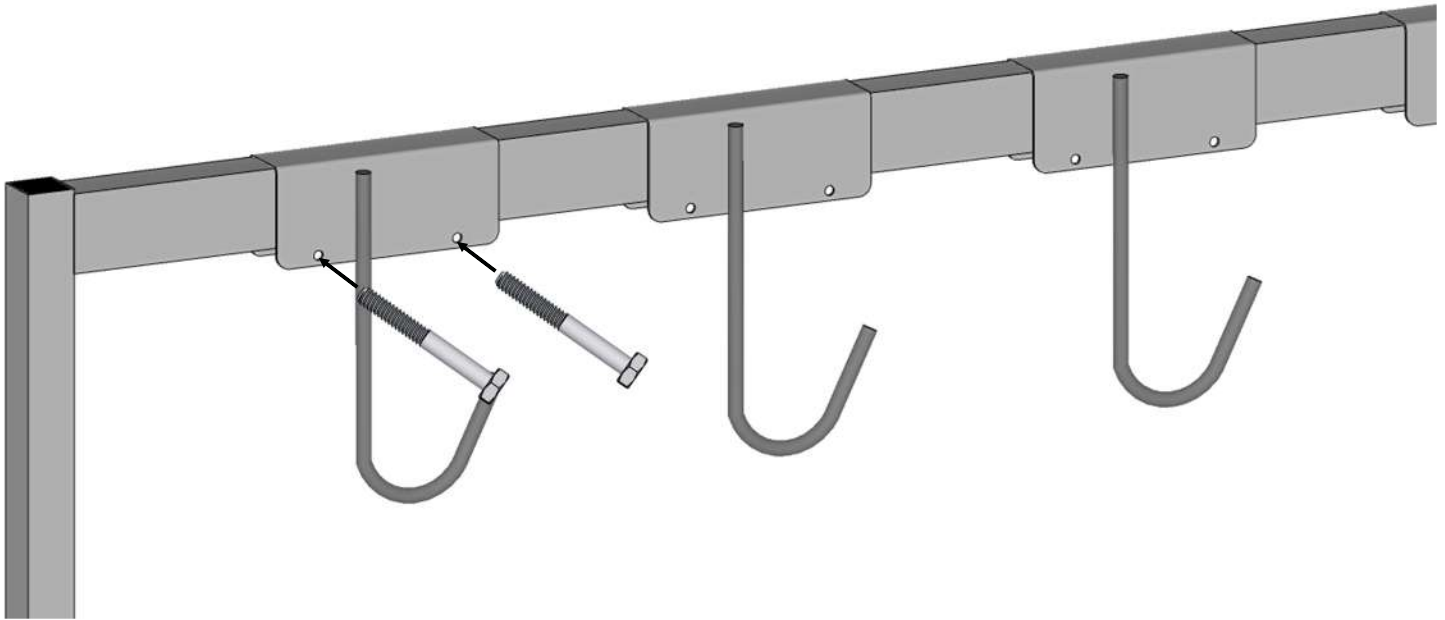
- B** Locate the hooks. Position one hook on each side of the Top Rail, measuring 5" in from each end of the rack, as shown.



Space the hooks evenly by positioning them approximately 4.5" apart from end to end.



- C** **Secure the hooks:** To allow the hooks to slide, fasten the bolts loosely. To keep them fixed in place, tighten securely by inserting two 1/4" x 1-3/4" Bolts through the front of each hook and securing them at the back with 1/4" Stopnuts.



*Your rack  
is now  
complete!*

