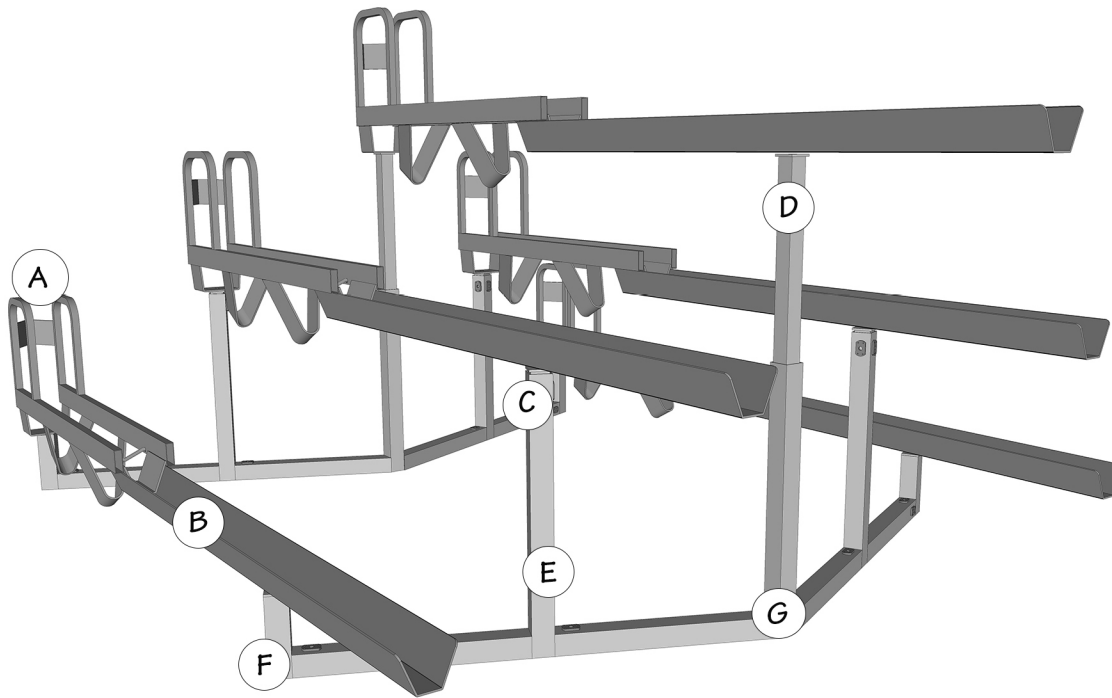
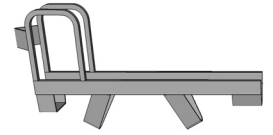


SUPER HIGHLIGHTER V1.9

5 BIKE DOUBLE



A. (5) Stanchion



B. (5) Tray



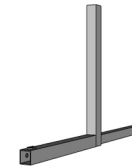
C. (4) 15.5" Vertical Insert



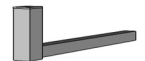
D. (2) 26.5" Vertical Insert



E. (4) Center Leg



F. (4) Front Leg



G. (2) Angled Center Leg



HARDWARE

(28) 5/16" x 1/2" Bolts	(10) 1/4" Stopnut
(10) 1/4" x 3/4" Bolts	(20) 1/4" Washers
(10) 5/16" x 3/4" Bolts	(10) 5/16" Washers
(20) 1/2" x 1" Plugs	(2) 1 1/4" 14GA Plugs

TOOLS REQUIRED

- (2) 7/16" WRENCHES
- (1) 1/2" WRENCH

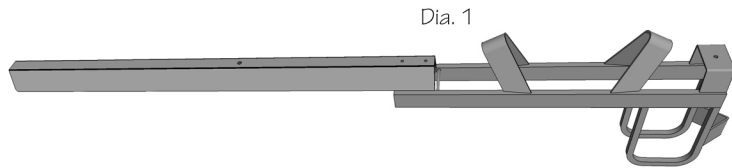


Before rack Assembly, Locate hardware and
Unpack and identify all parts

TRAY ASSEMBLY

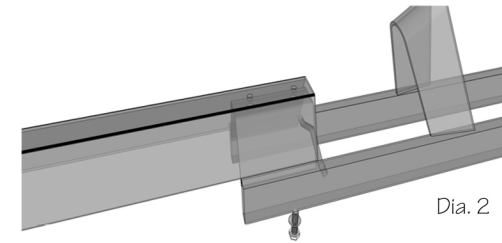
step 1

Flip a stanchion and tray upside down. Align the 2 holes in the stanchion with the 2 holes in the tray. The tray should be on the outside of the stanchion, as shown in Dia. 1.



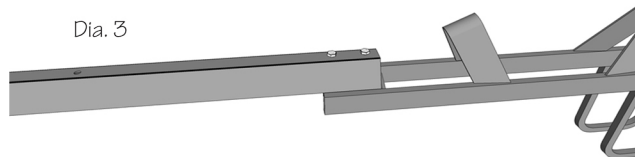
step 2

Place a 1/4" washer over a 1/4" x 3/4" bolt. Insert the assembly through one of the holes, as shown in Dia. 2. Loosely tighten with a 1/4" stopnut and washer.



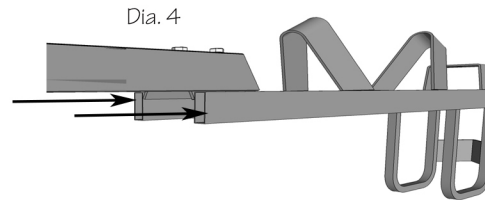
step 3

Repeat Step #2 in the open hole, as shown in Dia. 3. Tighten using two wrenches.



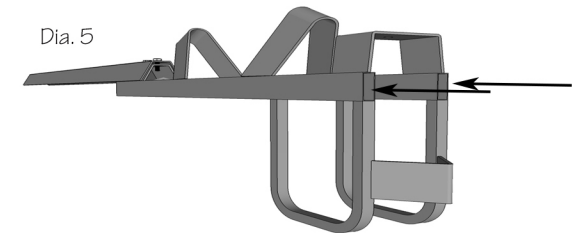
step 4

Insert 2 of the 1/2" x 1" Plugs in the open holes in the front of the stanchion, as shown in Dia. 4.



step 5

Insert 2 of the plugs in the back of the stanchion, as shown in Dia. 5. Your tray is now complete.

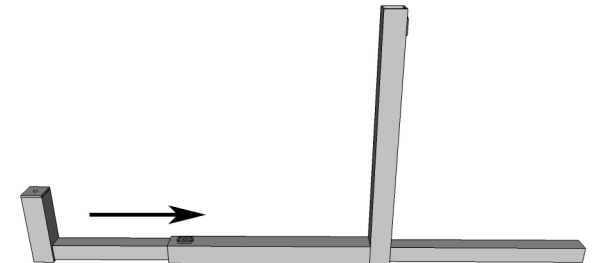


RACK ASSEMBLY

Step One

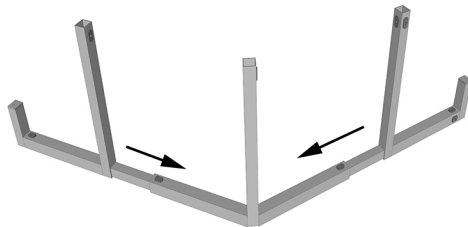
Locate (1) Front Leg and (1) Center Leg. With the threaded hole on the Front Leg pointing up, insert the Front Leg into the Center Leg, as shown in Diagram 1. The smaller tube on the Center Leg should be facing toward the back of the rack.

The space between the Front and Center Leg will determine how much space is between the bikes. Determine desired spacing and loosely tighten (2) 5/16" x 1/2" Bolts into the weld tabs with fingers. repeat this process with the 4 other Front Legs and center legs



Step Two

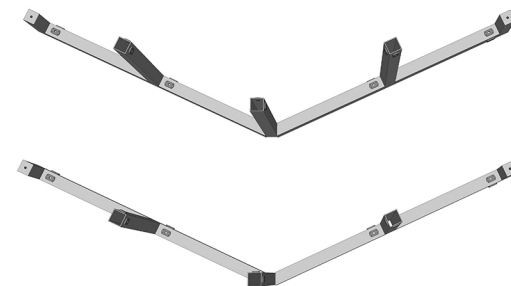
Locate (1) Angled Center Leg and slide a Front leg/Center Leg assembly (From the previous step) onto each side as shown in Diagram 2. Loosely secure in desired spacing using (4) 5/16" x 1/2" Bolts.



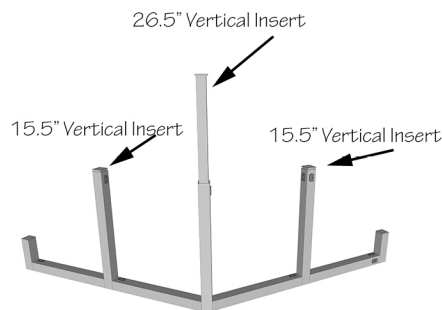
Dia. 2

Step Three

Repeat Step Two with the other Angled Center Leg. You should now have 2 separate frame assemblies. As shown in Diagram 3.



Dia. 3

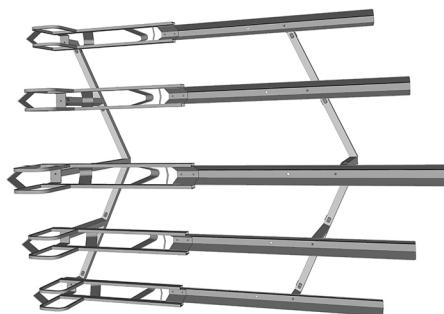


Dia. 4

Step Four

Locate (1) 26.5" Vertical Insert and (2) 15.5" Vertical Insert and insert them into the corresponding tubes of a frame assembly (from the previous step). As shown in Diagram 4. Do not secure at this time.

Repeat this process for the other frame assembly.



Dia. 5

Note: there are two drilled holes on the tray. Use the hole that is closest to the end of the tray.

Step Five

Now, attach the previously assembled trays to the structure. Line up the hole in the Stanchion to the hole on the Left Front Leg and secure using (1) 5/16" Washer and (1) 5/16" x 3/4" Bolt.

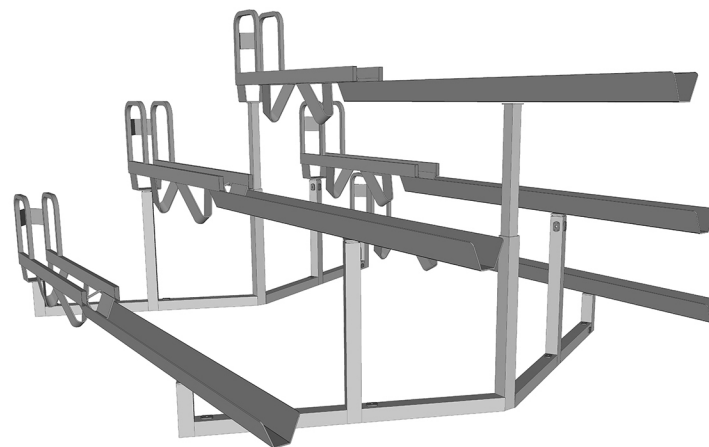
Attach the end of the Tray to the Right Front Leg using (1) 5/16" Washer and (1) 5/16" x 3/4" Bolt, Repeat this process with the other 4 Trays attaching them to the vertical inserts, as shown in Diagram 5.

Step Nine

Adjust the height of each tray to your desired setting and secure in place using (4) 5/16" x 1/2" Bolts (per tray).

Go back through the rack and tighten any loose bolts.

For Highlighters with Casters, move on to the next section.



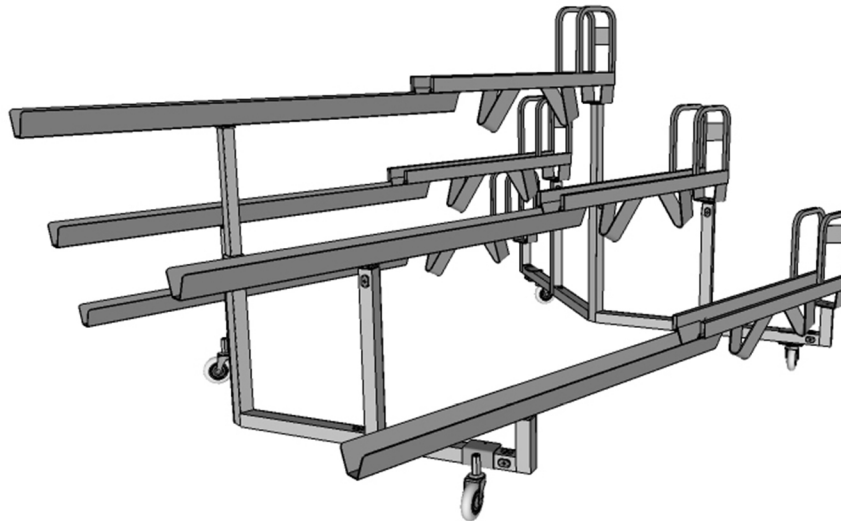
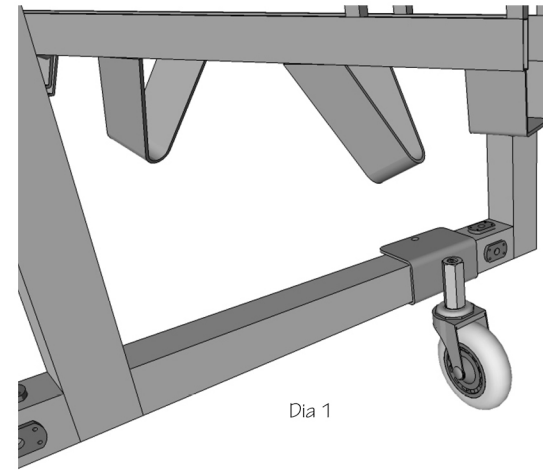
CASTERS KIT

HARDWARE

- (4)- 1/4" x 1 3/4" Bolts
- (4)- 1/4" Stop Nuts

To attach casters, follow steps to assemble the rack.

Locate (4) C-Channels and slide one onto each corner of the assembled rack, as shown in Diagram 1. Secure in place with (1) 1/4" x 1 3/4" Bolt and (1) 1/4" Stopnut each. *



* Before loading bikes onto the rack: If your bike has a rear derailleur, it is recommended that the rear derailleur is set to the lowest gear (the largest rear chain ring) to prevent chain or derailleur damage.

